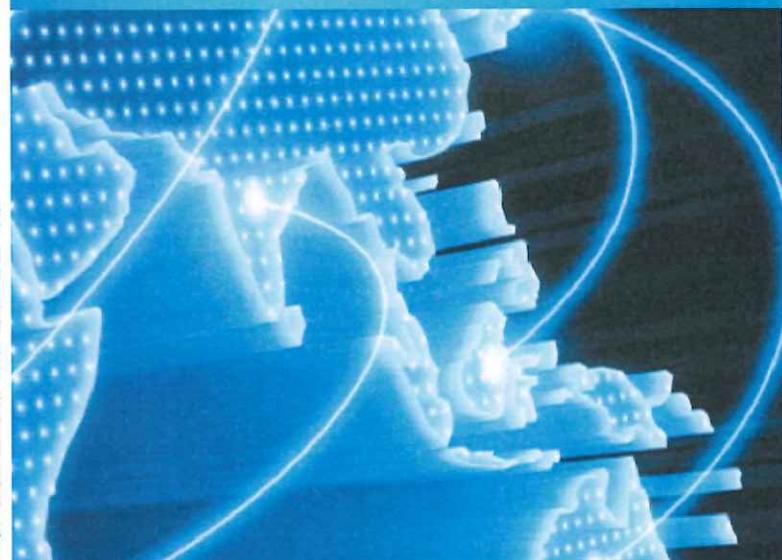


CATALOGUE  
(POWERMAX)

CATALOGUE (POWERMAX)



**Power Max**

**MODULAR  
ENCLOSURE  
SYSTEM**

Powermax offers 'POWERMAX' Modular type tested enclosures for building LV panel boards.

POWERMAX modular enclosure system is developed to be an AIM product

Easy to Assemble, Install and Modify after or during construction.

POWERMAX modular enclosure systems will fulfill all the requirement a panel builder has and meet all the specifications put forward by top clients and consultants.

The panel can be designed in multiple ways such as Front/ Rear access of cables, Top/ Bottom entry of cables/ busduct.

**POWERMAX modular enclosure system is type tested and certified as per IEC 61439:2009 Part 1 and 2 by ASTA - UK.**

#### Powermax Modular Enclosure System is ideal for

Main Distribution Boards

Power Control Centres

Sub Main Distribution Boards

Motor Control Centres

APFC Panels

#### Key Features

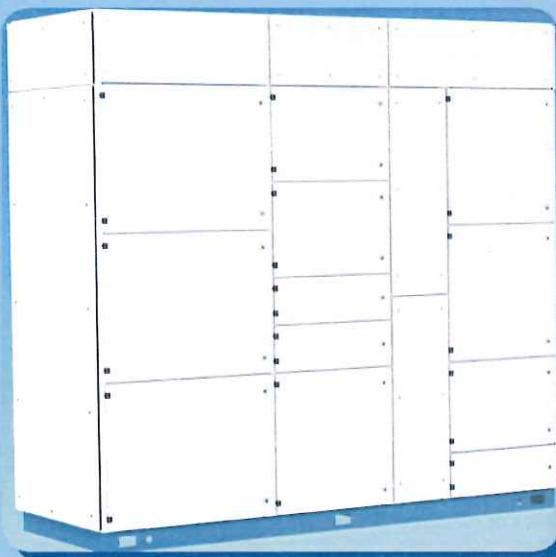
Simple and Reliable

Flexible panel sizing

High strength combined with low weight

Design type tested upto 4500A, 80kA

Design verified upto 6300A, 100kA



Full Front View

#### Technical Specifications

Type of construction : Extensible

Form of construction : Form 4

Degree of protection : IP43/ IP54

Enclosure material : CRCA / Electro-galvanized sheet steel

Powder coating : Shade as per requirement with minimum 70 micron DFT.

Busbar : Copper/ Aluminium

Busbar supports : GF Polyamide/ FRP/ SMC

Short circuit ratings : 80kA for 1 second

: 65kA for 3 seconds

: 50kA for 1 second

Impulse withstand : 8kV



Main Bus Layout

**Enclosure and Busbar support system Type tested and verified as per IEC 61439 Part 1 & 2:**

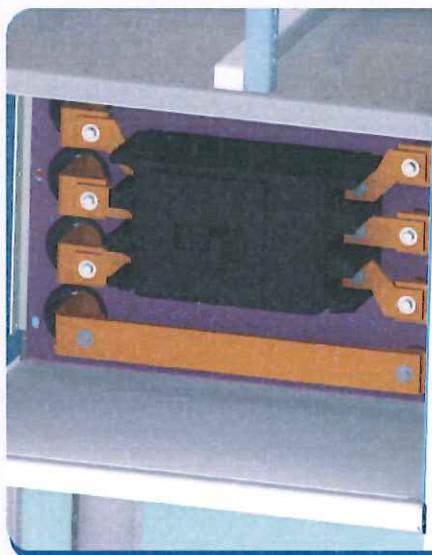
S.No.	Description of Clauses and Sub – Clauses as per IEC 61439 Part 1 and 2	Clause Numbers as per IEC 61439 Part 1 & 2
1.	Strength of materials and parts	10.2
a.	Resistance to corrosion	10.2.2
	Severity Test A	10.2.2.2
b.	Properties of Insulating Materials	10.2.3
	Verification of thermal stability of enclosures	10.2.3.1
ii.	Verification of resistance of insulating materials to normal heat	10.2.3.2
iii.	Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects	10.2.3.3
c.	Lifting	10.2.5
d.	Mechanical Impact	10.2.6
e.	Marking	10.2.7
2.	Degree of Protection	10.3
	External enclosure with assembly of switchgears	10.3
ii.	Form of Separation	10.3
3.	Clearances and creepage distances	10.4
4.	Effectiveness of the protective circuit	10.5
	Effective connection between exposed conductive parts and the protective circuit	10.5.2
ii.	Rated conditional short circuit current	10.5.3
5.	Dielectric Properties	10.9
	Rated insulation voltage (Ui) of the Assembly	10.9
ii.	Rated impulse withstand voltage (Uimp) of Assembly	10.9
6.	Temperature rise limits	10.10
	Verification of the complete assembly including incoming and outgoing breakers	10.10.2.3.5
ii.	Verification of the main busbars	10.10.2.3.7.a
7.	Short-circuit withstand strength	10.11.5
	Rated peak and short time withstand current with assembly of switchgears	10.11.5.3.3
ii.	Rated conditional short-circuit current	10.11.5.3.2
8.	Electromagnetic Compatibility	10.12
	Emission and immunity tests for Environment A conditions	10.12
9.	Mechanical operation	10.13
	Incoming & outgoing withdrawable ACB units and outgoing MCCB units	10.13

### Sheet Steel Details

Main and supporting frames	: 2.0/ 2.5mm thick
Doors and Covers	: 2.0mm thick
Equipment plate	: 2.0mm thick
Internal partitions/ barriers	: 1.6mm thick
Gland plate	: 3.0mm thick
Base channel	: 3.0mm thick

### Product Range

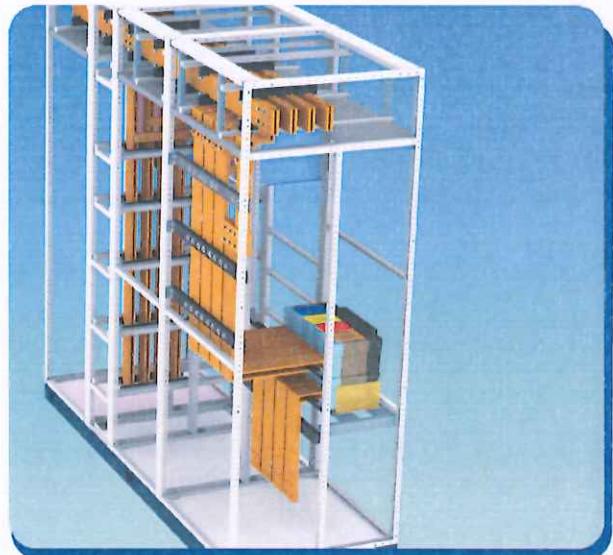
Total panel height	: 2100/ 2200mm
Feeder Module Size	: 200mm (1 Module)
I/C Vertical Width	: 800/1000/1200mm
O/G Vertical Width	: 600/800mm
Vertical Cable/ Bus chamber Width	: 300/ 400mm
Horizontal Bus chamber height	: 300/ 400mm
Base Channel Height	: 90mm



Easy to Assemble Feeder Unit



Simple ACB Termination

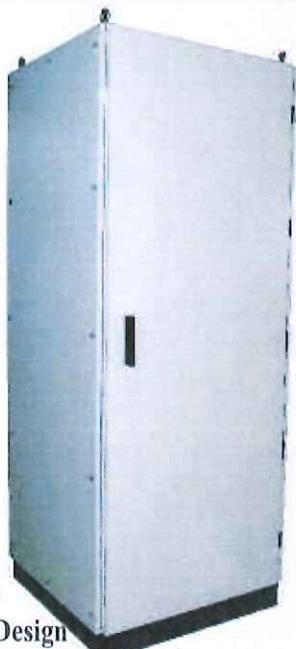


### Bus bars and supports

Powermax Modular Enclosure system offers great degree of flexibility in bus bars and bus support placement.

The bus support system is designed to facilitate comfortable placement of bus supports in all the three axis viz. X, Y and Z. Standard channels are available to accommodate standard supports from OEM manufacturers and custom made supports such as FRP/ SMC.

For busbar system design assistance, [Powermax Design Office can be contacted.](#)



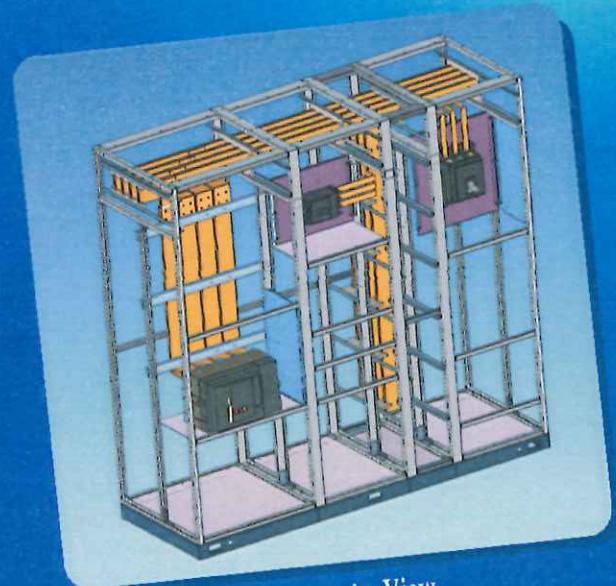
Standalone Cubicle  
with option of Extensible Design



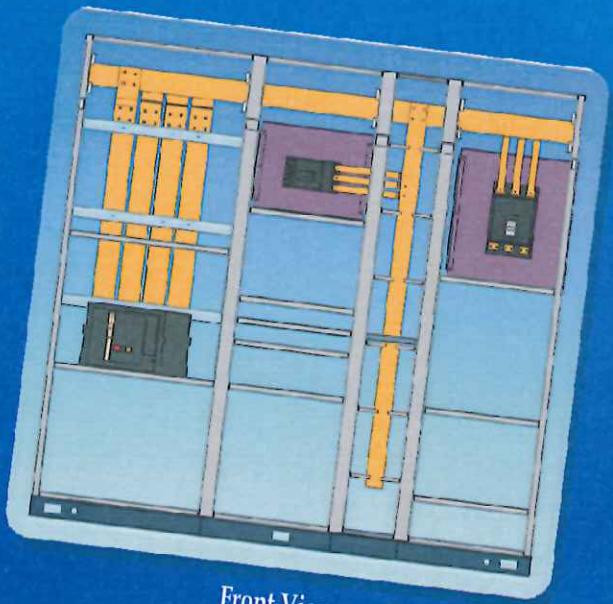
MX Suppo



View



Isometric View



Front View

# AD22

## Indicator lamp series

### Type and meaning

AD22 - I /        No letter is standard and mini short  
of indicator is equally used LED shining chip as light source.  
Because of long life, low consumption, small volume and light  
weight, it's a product replaced the older generations XD all kinds  
of incandescent lamp and indicator of neon lamp by new ones.  
AD22-25, AD22-22 and AD22-16 indicators produced by our  
factory have following character: high brightness, good reliability,  
beautiful shape and careful manufacture. Products are well  
praised by lots of clients. In order to fit in with quality and aesthetic  
demand of users, we develop AD22-22B, C, D, E, H double-color  
lamp, position indicator, shining buzzer and mini short indicator  
again and use AD22-22G/22GS series button style to design shape,  
and it is possible to seal all kinds of international standard symbols  
or make to order ones in lamps shade. Lampshade is made of  
polycarbonate with high tension and has better anti-surge  
performance, set up bolt-type connector in it, which will be safer  
and more convenient. All improvement will be provided convenience  
and perfection for you.

### Use

AD22 series of indicators are used as indicating, forewarning,  
accident and other signals in the lines of equipment such as  
electrical power, telecommunication, machine tool, watercraft,  
textile, printing, mine machinery, etc.

### Applicable environment

- Environmental temperature: -25°C → 55 °C.
- Relative humidity: < 85%.
- It can normally work under following condition: vibration  
frequency is 2-50Hz, and accelerated speed is 0.7g.
- Pollution grade is 3 and installed sort is III
- There is a "HF" sign, and it is possible to work under the  
moist tropical environment.

### Main technical data

- Voltage of working frequency: 2.5kV(AC valid value), 1 min.
- Insulated resistance: > 2MΩ
- Voltage wave allowed by AC indicator = 20%
- Continual working life: > 30000h
- Brightness: > 60cd/m<sup>2</sup>
- Index of leakage CT1 > 100
- Protection grade IP5, and it is possible to be made to order IP67
- Using frequency AC50-60Hz

### Contrast list of voltage current and code

Voltage code	21	22	23	24	25	26	27	28	29	30	31	32
Supply voltage AC,DC	6	12	24	36	48	110	127	220	380	500	110V	127V
Voltage(V)	140	172	18-72	18	18	16	16	12	12	16	16	17
Current												

Note: "P" in the last column means a discharge lamp can be installed on the caphead of connector.

# AD22

## Indicator lamp series

PAGE/03

Indicator	Circuit diagram	Description	Voltage	Color	Type
AD22-22DS/R (AD16-22DS/R)		LED Indicator	6V, 12V, 24V, 36V, 48V, 110V, 127V, 220V AC/DC	Red	AD22-22DS
AD22-22DS/Y (AD16-22DS/Y)		LED Indicator	6V, 12V, 24V, 36V, 48V, 110V, 127V, 220V AC/DC	Yellow	AD22-22DS
AD22-22DS/G (AD16-22DS/G)		LED Indicator	6V, 12V, 24V, 36V, 48V, 110V, 127V, 220V AC/DC	Green(PG)	AD22-22DS
AD22-22CS/R (AD16-22CS/R)		LED Indicator	6V, 12V, 24V, 36V, 48V, 110V, 127V, 220V AC/DC	Red	AD22-22CS
AD22-22ES/G (AD16-22ES/G)		LED Indicator	6V, 12V, 24V, 36V, 48V, 110V, 127V, 220V AC/DC	Green	AD22-22ES
AD22-22BS/B (AD16-22BS/B)		LED Indicator	6V, 12V, 24V, 36V, 48V, 110V, 127V, 220V AC/DC	Blue	AD22-22BS
AD22-22HS/G (AD16-22HS/G)		LED Indicator	6V, 12V, 24V, 36V, 48V, 110V, 127V, 220V AC/DC	Green	AD22-22HS

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## ○ Application

LW28 series changeover switch is used in the circuits of AC 50Hz, rated voltage up to 380V, DC voltage up to 240V, rated current up to 160A, to not frequently switch on/off circuit, transfer and control circuits, also it can directly control small capacity motor or be used for master control or electric meters. The switch is used widely in circuit control, test equipment, switch for motor, master control, welding machine and etc.

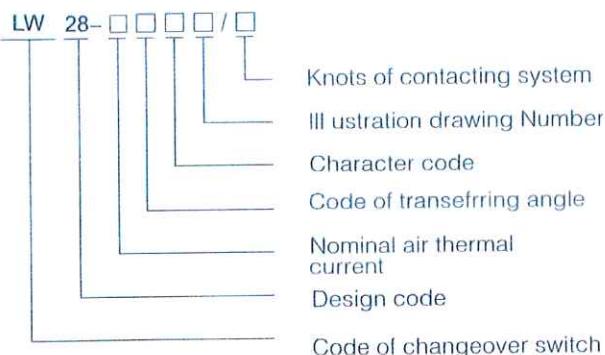
Advantages: small size, multifunction, compact structure, high quality material, good insulation, agile operation, reliability, safety, good appearance. provide function of finger protection.

## ○ Working Conditions

1. Ambient temperature not more than 50°C, the average per 24 hours not exceeds 35°C;
  2. Lowest temperature not less than -25°C;
  3. The altitude not more than 4000m;
  4. At highest temperature +50°C, the relative humidity not over 50%, at lower temperature, higher humidity is allowed, such as at 20°C, 90% humidity allowed.
- It shall adopt the special treatment against the condensation water.

## ○ Type And Meanings

### 1. Type and meaning of switch for master control



## ○ Classification

1. According to application, the switch divided into the types of changeover of main circuit, direct control motor, master control and measurement.
2. As per operating mode, it divided into positioned type, self-recover type, positioned self-recover type.
3. According to knots of contact system:  
The positioned type: 1~12 knots(63A only has 8knots), self-recover type: 1~3knots, type of direct controlling motor: 1~6knots.
4. According to rotation angle: 30°, 45°, 60°, and 90°.
5. According to figure of panel: square, rectangular, round types.
6. Classify according to operating mode and combination position of operating device ON, OFF.



32A

63A

125A

160A

		Position of handle													
		0° - 30°			-30° - 0°			-45° - 45°			0° - 60°			0° - 90°	
operation mode	character code	A													
		B		30° - 0° - 30°				45°	-0° - 45°					0°	60°
positioned type	C			0° - 30°					-0° - 45°					90°	0° - 90°
	D		30°	0° - 30°				45°	-0° - 45°					60°	0° - 60°
	E		30°	0° - 30°	30°	60°		45°	-0° - 45°	90°				90°	30° - 90°
	F	60°	30°	0° - 30°	60°			90°	45° -0° - 45°	90°				90°	30° - 90° - 150°
	G	60°	30°	0° - 30°	60°	60°		90°	45° -0° - 45°	90°	135°			150°	90° - 30° - 90° - 150°
	H	60°	60°	30°	0° - 30°	60°	60°	135°	90° 45° -0° - 45°	90°	135°				
	I	60°	60°	30°	0° - 30°	60°	60°	135°	90° 45° -0° - 45°	90°	135°	180°			
	J	120°	60°	60°	30°	0° - 30°	60°	60°	120°						
	K	120°	60°	60°	30°	0° - 30°	60°	60°	120°	150°					
	L	150°	120°	60°	60°	30°	0° - 30°	60°	60°	120°	150°				
positioned self-recover type	M	150°	120°	60°	60°	30°	0° - 30°	60°	60°	120°	150°	180°			
	N								45°	45°				30°	30°
positioned self-recover type	Z			30° -0° - 60°				135°	90° -0° - 45°						

#### ○ Technical Parameters

- size of picture 1

table 3

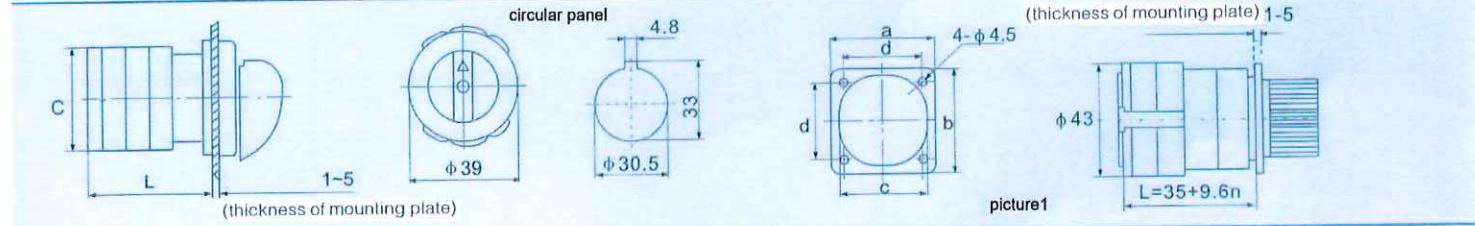
model	Ith A	Ui V	Ue V	AC-21A le A	AC-22A le A	AC-23A le A kW	AC-2 le A kW	AC-3 le A kW	AC-4 le A kW	AC-15 le A	DC-13			
LW28-10	10		240	10	7.5	1.8	7.5	2.5	5.5	1.5	1.75	0.37	2.5	
			440		10	7.5	3.0	7.5	3.7	5.5	2.2	1.75	0.55	1.5
			440		20	15	7.5	15	7.5	11	5.5	3.5	1.5	4
LW28-20	20		240									5	1	
			120										5	
			440		25	22	11	22	11	15	7.5	6.5	3	5
LW28-25	25	660	240									8	1.5	
			120										9	
			440		32	30	15	30	15	22	11	11	5.5	6
LW28-32	32		240									14	11	
			120										25	
			440		63	57	30	57	30	36	18.5	15	7.5	
LW28-63	63		120										55	
			440										90	
			440		125	90	45	90	45	75	30	30	12	
LW28-125	125		440		160	135	75	135	55	95	37	55	15	
			440										110	
operation times			without load				8500					electric life 20X10! 6X10! mechanical life 60X10!		
			with load				1500							
			total				1000							

model	panel type	outline size(mm)				mounting size(mm)			
		A	B	C	L	a	b	d1	d2
LW28-10	M0 Square type	30	30	30	22.9+8.2n	20	36	Φ8	Φ3.2
	M1 Square type	48	48	43	22+9.6n	36	36	Φ8.5	Φ4.5
LW28-20	M1 Rectangular type	48	60	43	22+9.6n	36	48	Φ8.5	Φ4.5
	M2 Square type	64	64	43	25+9.6n	48	48	Φ10	Φ4.5
LW28-25	M2 Rectangular type	64	80	43	25+9.6n	48	36	Φ10	Φ4.5
	M1 Square type	48	48	45.2	23+12.8n	36	36	Φ8.5	Φ4.5
LW28-32	M1 Rectangular type	48	60	45.2	23+12.8n	36	48	Φ8.5	Φ4.5
	M2 Square type	64	64	45.2	26.5+12.8n	48	48	Φ10	Φ4.5
LW28-63	M2 Rectangular type	64	80	45.2	26.5+12.8n	48	48	Φ10	Φ4.5
	M2 Square type	64	64	58	29.2+12.8n	48	48	Φ10	Φ4.5
LW28-125	M2 Rectangular type	64	80	58	29.2+12.8n	48	48	Φ10	Φ4.5
	M2 Square type	64	64	66	29.2+21.5n	48	48	Φ10	Φ4.5
LW28-160	M2 Rectangular type	64	80	66	29.2+21.5n	48	68	Φ10	Φ4.5
	M3 Square type	88	88	66	29.2+21.5n	68	68	Φ10	Φ4.5
LW28-125	M3 Rectangular type	88	107	66	29.2+21.5n	68	68	Φ10	Φ4.5
	M3 Square type	88	88	84	35+26.5n	68	68	Φ13	Φ6
LW28-160	M3 Rectangular type	88	107	84	35+26.5n	68	68	Φ13	Φ6
	M3 Square type	88	88	88	35+32.5n	68	68	Φ13	Φ6

n: knots of contact system

#### ○ Dimensions

- outline size (picture1 and table3)



- mounting size a): small panel mounting size (picture2)

b): big panel mounting size (picture3)

c) bigger panel mounting size(picture4), chose one size to install two

